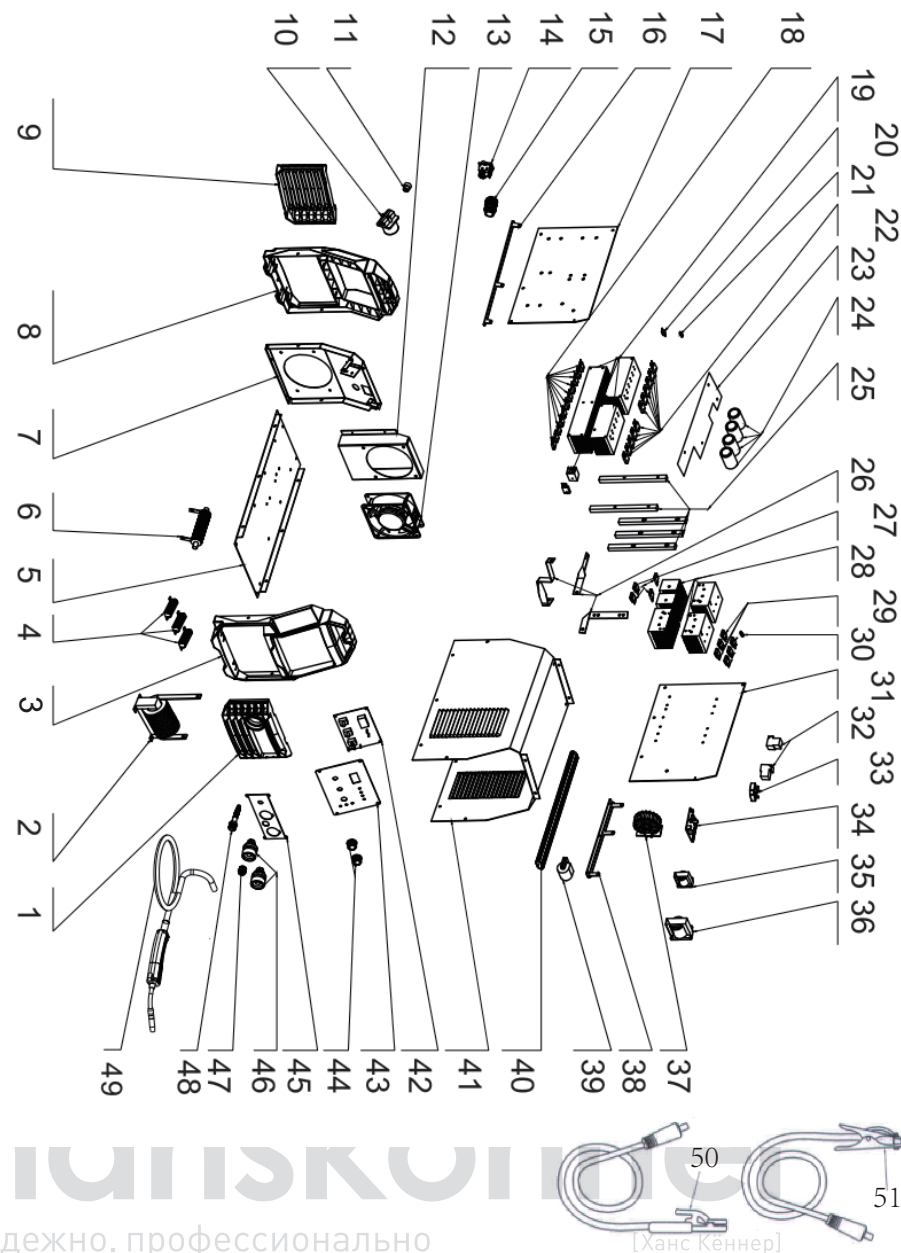


HWM4023



No	Description	No	Description
1	Front of plastic parts	26	Copper bar
2	Reactance	27	IGBT
3	Front of plastic panel	28	Heat sink
4	Power resistor	29	Fast recovery diode
5	Bottom of case	30	NTC
6	Arc striking coil	31	Right of main pc board(Assembled)
7	Back of metal panel	32	Relay
8	Back of plastic panel	33	Rectifier bridge
9	Back of plastic parts	34	Small control board
10	Solenoid valve	35	Small transformer
11	Pneumatic fittings	36	Small transformer
12	Fix fan board	37	Main transformer
13	Fan	38	Circuit board support
14	50A Switch	39	FBT
15	Power cord anchorage	40	Metal handle
16	Circuit board support	41	Main housing
17	Left of Main pc board (Assembled)	42	Display board
18	MOSFET	43	Front of metal panel
19	Heat sink	44	Knob
20	NTC	45	Front of metal connect parts
21	NTC	46	Fast connector35-50mm
22	IGBT	47	TIG Torch Switch Socket
23	Insulation board	48	TIG Gas Electricity Output
24	Capacitor	49	TIG torch
25	Plastic support	50	Electrode holder
		51	Earth clamp

HWM4023 FRONT-BOARD

